

# IHW Winder

## Interleaved and conventional winding of bags on roll

Automatic interleaved and conventional winding of bags on roll

→ 1 or 2 lanes

→ Interleaved and perforated bags



} IHW - Interleaved High Speed Winder }



# IHW Winder

## Winding of bags on roll

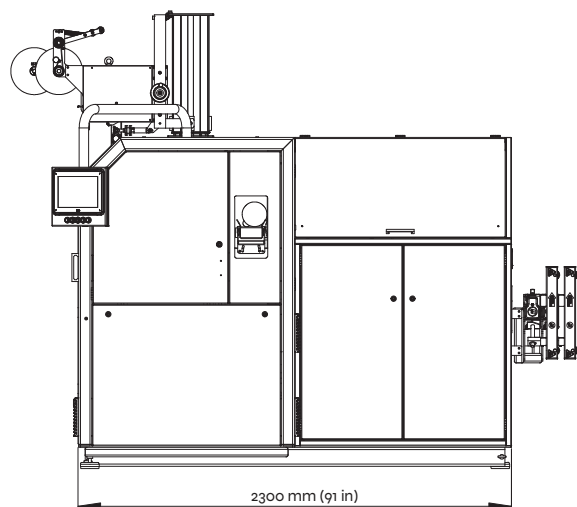
The IHW is a high-speed winder for interleaved and conventional winding of bags in 1 or 2 lanes. The interleaved bags are separated from each other after perforation and then wound – each bag overlaps the previous one. This way the act of detaching the bags from each other becomes even more convenient for your

customers. The IHW can be configured with modules of the Delta series, for production of interleaved bottom-sealed, star-sealed, wave-top, conventional T-shirt or star-sealed T-shirt bags in 2 lanes, or interleaved draw tape bags in 1 lane.

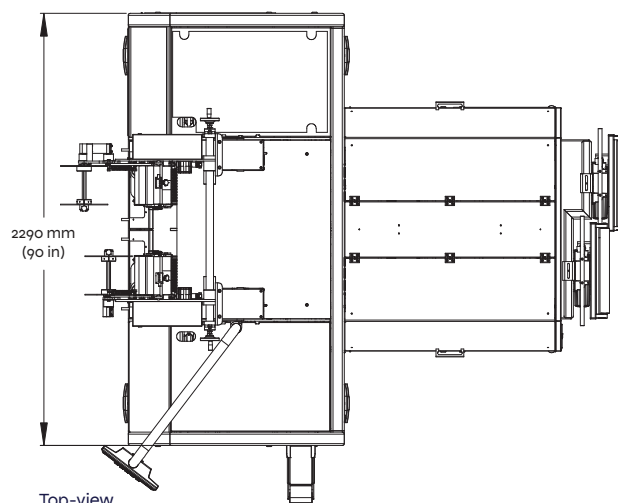
### Technical data for IHW

Film thickness	From 5 µm - Total sealing thickness up to 400 µm
Max. winding width	1 or 2x 330 mm (13 in)
Min. winding width	100 mm (3.9 in)
Max. film speed*	160 m/min (525 ft/min)
Max. roll diameter	200 mm (7.9 in)
Max. roll changes	Without tape 22/min/lane - With tape 20/min/lane

\*) Depending on film quality and thickness.  
Additional equipment: paper tape.



Side-view



Top-view

### IHW Winder

At Roll-o-Matic we always focus on your production demands – therefore all Roll-o-Matic developments are customer-driven and customer-oriented.

The IHW has been developed to meet our customer's requirements for high speed interleaved winding in 1 or 2 lanes. The IHW is a stable and easy to operate winder with outstanding performance. Feel free to contact us for more information.

Watch video of  
IHW Winder

