

# HSW Winder

## Winding of bags on roll

Automatic winding of bags on roll  
in 1 or 2 lanes

- Independent tension control for each lane
- With or Without cores



} HSW - High Speed Winder }



Garbage bags



Freezer & Fruit bags



Wave-top bags



T-shirt bags

# HSW Winder

## Winding of bags on roll

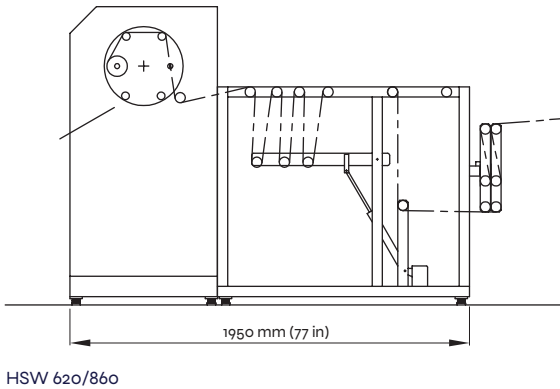
The HSW is a high-speed winder for production in 1 or 2 lanes. It has 2x 2 individually driven winding chucks, which means that tension can be controlled 100% independently for each lane. The HSW can run with or without core and is an excellent choice for high-speed applications with

frequent roll changes. Roll changing is synchronised with the perforation unit. The HSW can be supplied with various accessories to meet all kinds of requirements roll bag production.

Technical data for HSW

	HSW 620	HSW 860	HSW 1000
Max. winding width	1x 620 mm or 2x 305 mm (1x 24.2 in or 2x 12 in)	1x 860 mm or 2x 420 mm (1x 33.9 in or 2x 16.5 in)	2x 500 mm (19.7 in)
Min. winding width	100 mm (3.9 in)	100 mm (3.9 in)	100 mm (3.9 in)
Max. film speed*	250 m/min (820 ft/min)	250 m/min (820 ft/min)	250 m/min (820 ft/min)
Max. roll diameter	250 mm (9.8 in)	250 mm (9.8 in)	250 mm (9.8 in)
Max. roll changes	20/min/lane	18/min/lane	15/min

\*) Depending on film quality and thickness.  
Additional equipment: cores, paper tape, hot melt, twist-tie.



HSW Winder

At Roll-o-Matic we always focus on your production demands - therefore all Roll-o-Matic developments are customer-driven and customer-oriented.

The HSW-series has been developed according to our customers' requirements for high-speed, stable and easy to operate winding, where the key parameters are: modest investment, stability, outstanding performance and Return on Investment.

Watch video of HSW Winder

